## Fast Micro-mirrors with Large Angle Deflections

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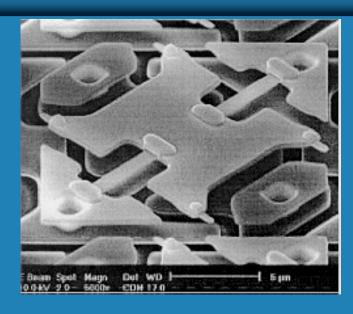
### Liquid MEMS

- Liquids don't suffer from stiction.
- Liquids don't suffer from wear and fatigue.
- Electrostatic actuation.
- Thermal actuation.
- Patterned fluid dispensing of 14 pL drops that are 30μm in diameter with ~1μm accuracy.

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### TI Digital Micromirror



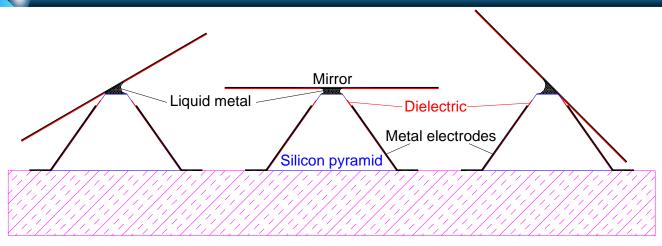
- Constraints on opposite sides of mirror
- Residual stress deflects mirror, useless as analog mirror
- Mechanical weak links are thermal insulators
- Rotates only about one axis



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#### UIC Micro-mirror



Pyrex wafer

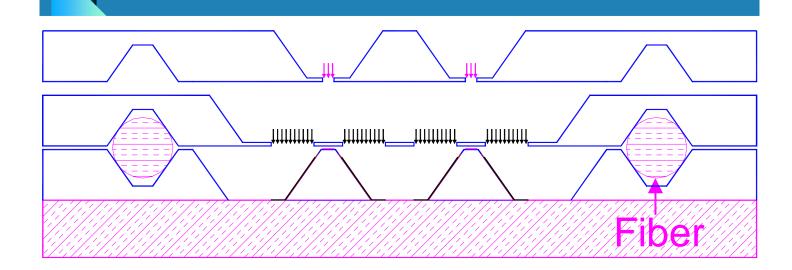
#### Conducting liquid drop gives.

- Restoring force.
- Electrical connection to moveable plate for electrostatic actuation.
- Good thermal connection to moveable plate.

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### Lithography on Nonplanar Substrates



Aligned shadow masks can selectively deposit or etch thin films on non-planar substrates.



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#### Prototype Micromirror

-Non-wetting insulation

-Glass fiber or Cu wire

-Water or Hg drop

Glass slide or Cu foil



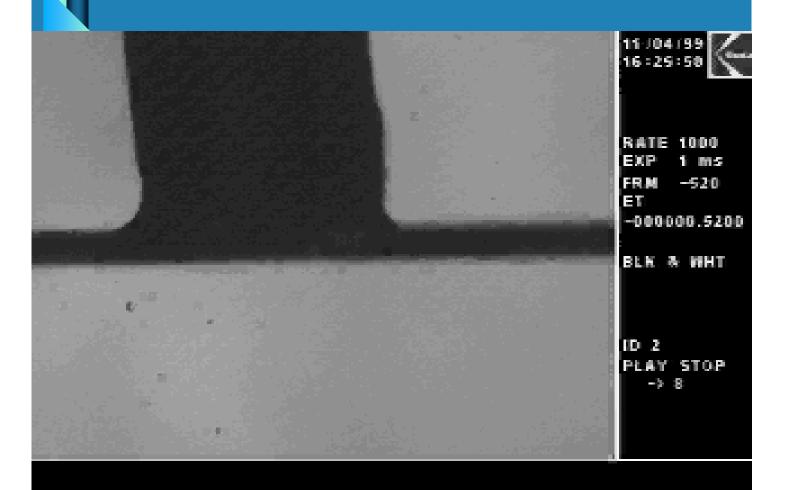


~1mm glass fiber + wax Glass slide ~5x2x.15mm<sup>3</sup> DI Water



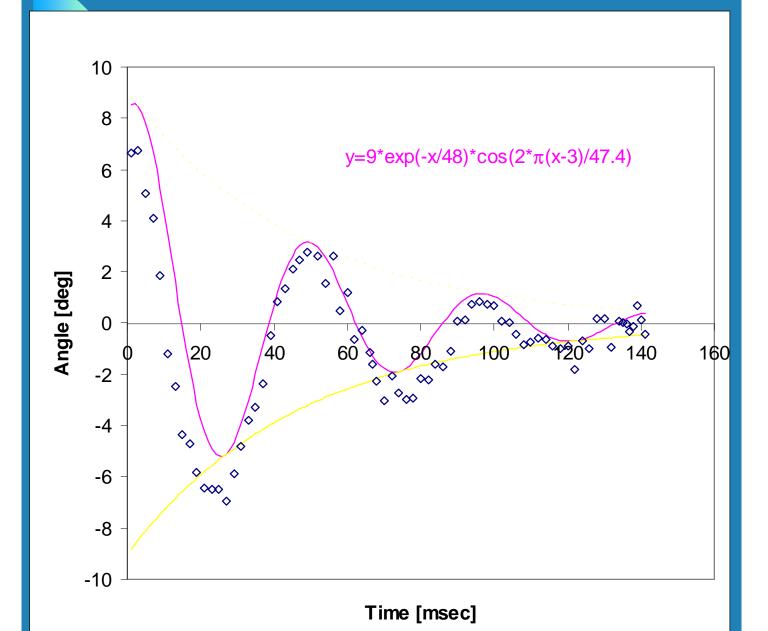
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## Deflection Angle vs. Time



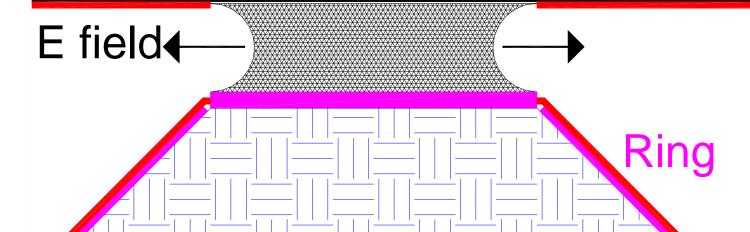
♦ Measured Angle



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#### Piston Motion

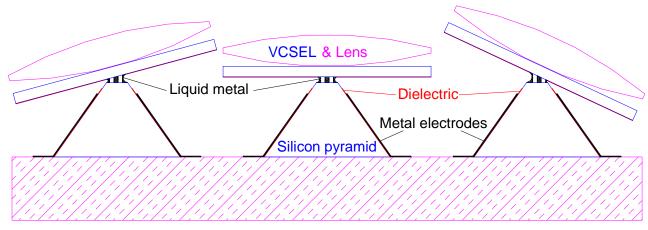


A potential applied between liquid and ring electrode will cause the liquid to creep out from under the mirror.

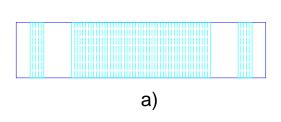
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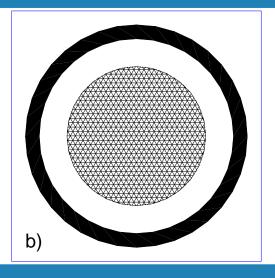
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## Electrostatically Actuated VCSEL



Pyrex wafer



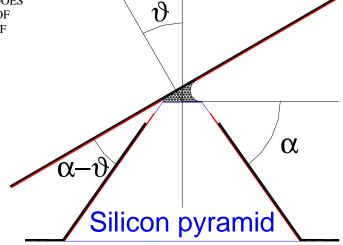




Concentric liquid metal drop provides electrical power to moveable plate.

# Torque vs. Angle from Surface Tension

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$$S(\theta) = 2L + (\pi - \theta)R_L(\theta) + (\pi + \theta)R_S(\theta)$$

$$S(\theta) \cong S(0) + C2 * \left(\frac{\theta}{2}\right)^2 + C4 * \left(\frac{\theta}{2}\right)^4$$

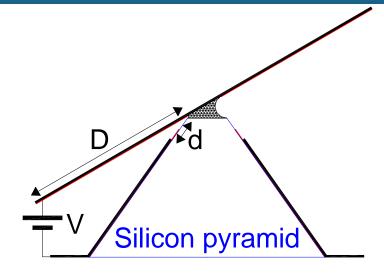
$$\Gamma_l(\theta) = -\gamma \frac{dS(\theta)}{d\theta} \approx -\frac{\gamma * C2 * \theta}{2}$$

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## Electrostatic Torque vs. Angle



$$E_{\theta}(r) = \frac{V}{r(\alpha - \theta)} \qquad \sigma(r) = \frac{\varepsilon_0 V}{r(\alpha - \theta)}$$

$$Q = \frac{\varepsilon_0 V}{\alpha - \theta} \ln \left( \frac{D}{d} \right) \qquad C(\theta) = \frac{\varepsilon_0}{\alpha - \theta} \ln \left( \frac{D}{d} \right)$$

$$U(\theta) = -\frac{C(\theta)V^2}{2} = -\frac{\varepsilon_0 V^2}{2(\alpha - \theta)} \ln\left(\frac{D}{d}\right)$$

## Low Spring Constant for x-Area

- Liquid mercury, γ~0.51N/m
- Drop ~37μm·37μm·10μm
- Spring constant k~0.5γC2 ~1.1nNm
- Aluminum bar ~
   1μm·2μm ·10μm
- Spring constant
   ~1.2nNm

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### Dynamics

$$I\frac{d^2\theta}{dt^2} + \lambda \frac{d\theta}{dt} = k\theta$$

$$\omega = \sqrt{\frac{k}{I}} = \sqrt{\frac{\gamma 90 \times 10^{-6}}{mD^2}}$$

Formula predicts 250ms period, movie ~40ms

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### Dynamics

Reduce mirror size from 0.15·2·5mm³ and 3.5mg to 0.02·0.2·0.2mm³ and 7µg, period less than 1ms

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### **Evaporation Rate**

$$G := P\_drop \cdot \left( \frac{M}{2 \cdot \pi \cdot R \cdot T\_drop} \right)^{.5}$$

$$\tau := \frac{(.1 \cdot \text{Volume} \rho)}{G \cdot \pi \cdot L \cdot t}$$

 $\tau(Hg) \sim 71$ 's since P(Hg) is ~`0.13 Pa at 300K

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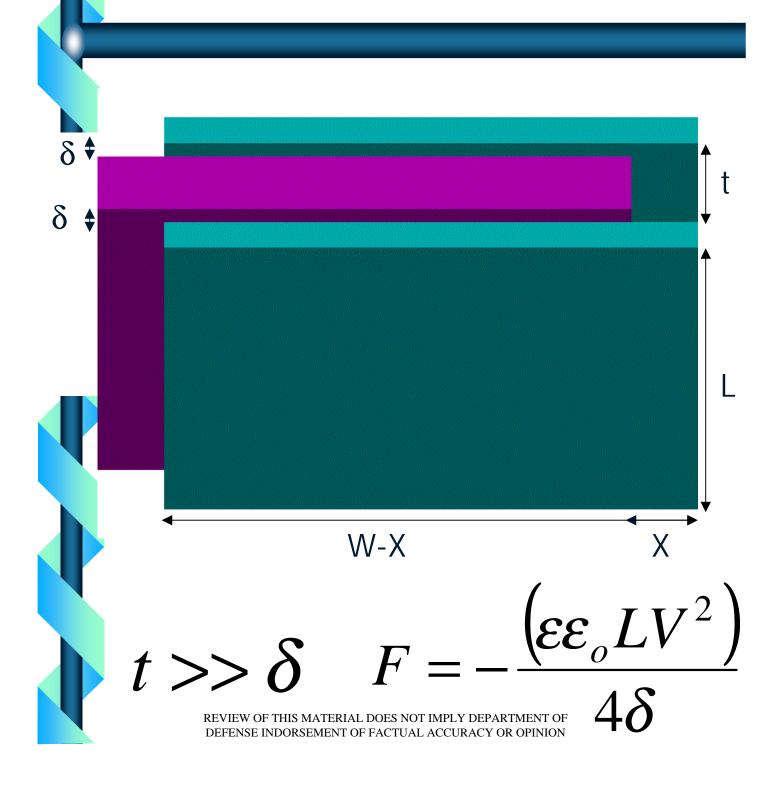
## Micro-mirror Conclusions

- Stress free mirror mounting.
- Actuation about two axis.
- Piston motion possible.
- Random access time of Micro-mirror ~0.7msec for 0.2mm 7µg mirror.
- Two dimensional liquid and electrostatic analysis.

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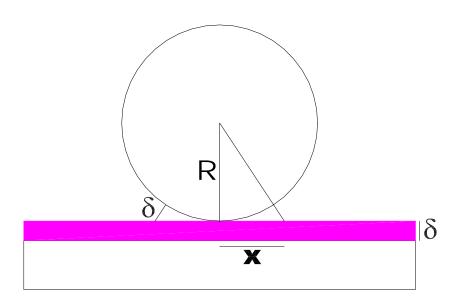
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## Variable Capacitor



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## Spherical Capacitor



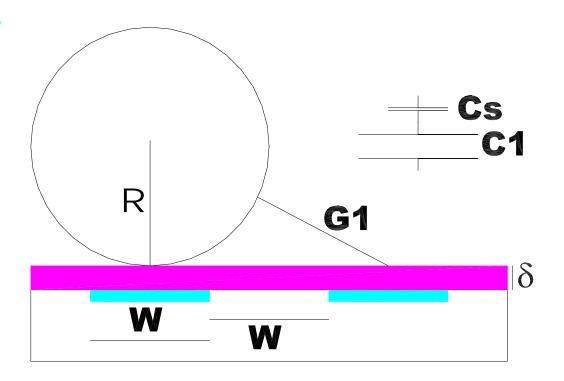
$$R = 500 \mu m$$
,  $\delta = 1 \mu m$ 

$$x = \sqrt{2R\delta} \ \text{x} \cong 30\mu\text{m}$$

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### Unstable position



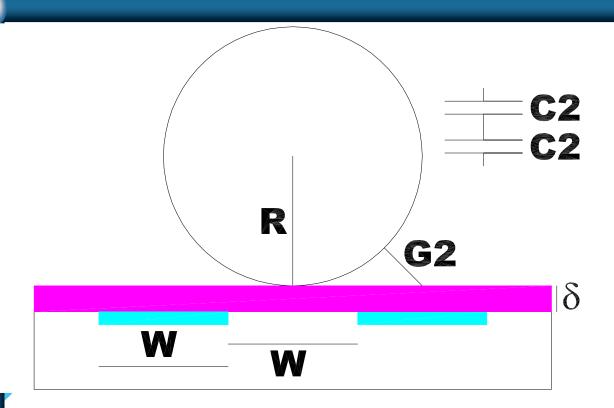
$$C_{T1} = \frac{1}{\frac{1}{Cs} + \frac{1}{C1}} \cong C1 = \varepsilon_o 2\pi R$$

$$W = 100 \mu m, G1 = 39 \mu m \ll R$$

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## Stable position



$$C_{T2} = \frac{C2}{2} = \varepsilon_o \pi R$$

$$G2 = 10 \mu m \ll R$$

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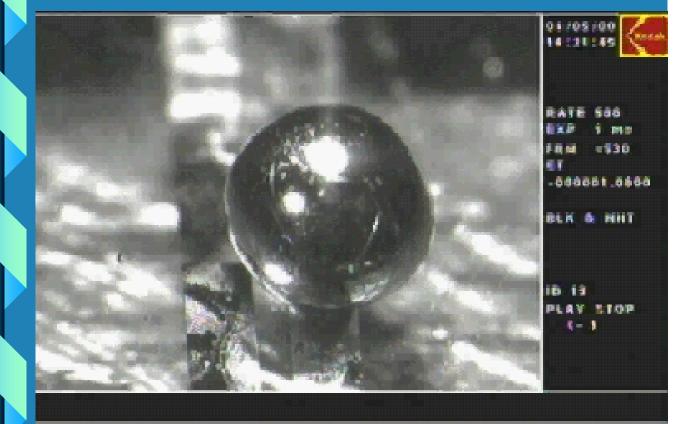
#### Electrostatic Force

$$F_e \approx -\frac{\Delta U}{\Delta x} \approx -\frac{C1*V^2}{4W} = 20\mu N, V = 500V$$



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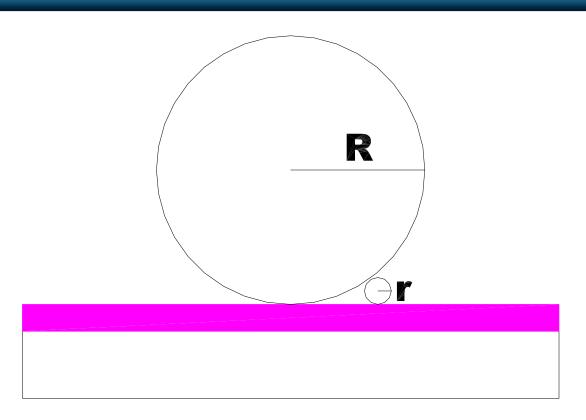
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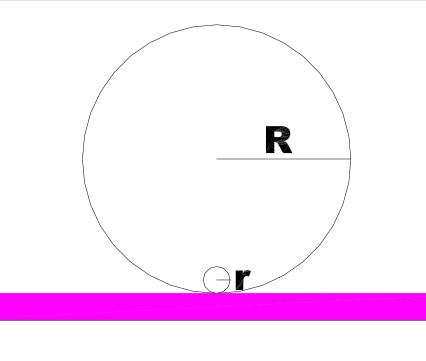
## Rolling over dust



$$F_h \approx -\frac{\Delta U}{\Delta x} \approx -\frac{\rho * \frac{4}{3}\pi R^3 * g * 2 * r}{R} = 2\mu N, r = 10\mu m$$

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### Surface Deformation



$$F_d \approx -\frac{\Delta U}{\Delta x} \approx -\frac{\sigma 4\pi r^2}{R} = 1\mu N, \sigma = .5\frac{N}{m}$$